

GEOMETRIC STYLE TAP HEAD CAPACITY CHART

DIE HEAD	#PER SET	STD.PROJ. HEIGHT	UNIFIED NATIONAL (UN)		METRIC (ISO)		PIPE SIZES
			COARSEST PITCH	DIAMETER CAPACITY	COARSEST PITCH	DIAMETER CAPACITY	
1 S	4	3/16"	11 UN	1 5/16-1 5/8	2.0 MM	M33-41	1"
1 1/4 S	4	3/16"	11 UN	1 5/8-1 7/8	2.0 MM	M41-48	1 1/4
1 1/2 S	4	1/4"	11 UN	1 7/8-2 1/4	2.0 MM	M48-57	1 1/2
2 S	4	1/4"	11 UN	2 1/4-2 3/4	2.0 MM	M57-70	2"
2 1/2 S	4	5/16"	8 UN	2 3/4-3 1/2	3.0 MM	M70-89	2 1/2
3 S	6	3/8"	8 UN	3 1/2-4 1/4	3.0 MM	M89-108	3"
3 1/2 S	6	3/8"	8 UN	4"-5"	3.0 MM	M102-127	3 1/2-4"
4 S	6	3/8"	8 UN	4 1/2-5 3/4	3.0 MM	M114-146	4-4 1/2
4 1/2 S	6	3/8"	8 UN	5"-6 1/2	3.0 MM	M127-165	4 1/2-5"
5 S	6	7/16"	8 UN	5 1/2-7 1/4	3.0 MM	M140-184	5"-6"
6 S	6	7/16"	8 UN	6 1/2-8 1/2	3.0 MM	M165-216	6"-7"
8 S	6	7/16"	8 UN	8 1/2-11"	3.0 MM	M216-282	8"-10"

THESE CAPACITIES ARE RECOMMENDATIONS ONLY. CHASERS CAN BE MANUFACTURED OUTSIDE THESE RANGES, BUT THE PERFORMANCE OUT-OF-CAPACITY CHASERS CANNOT BE GUARANTEED.