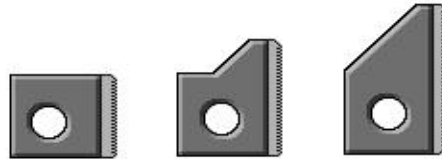




## H & G (Cleveland) Style Insert Chasers



### 00 & 100 SERIES DIE HEAD CHASERS

#### ESSENTIALS:

The following pages list Quality Chaser Insert chasers in many popular diameter and pitch combinations. The numbers listed across each row represent the different cutting edge grinds that are available. Tools listed in the first column are stocked without the chamfer or cutting edge ground, hence the term "Semi-Finished". The following six columns list finished chasers with the final grinding operations complete. Please order *finished* numbers whenever possible.

Our line of insert chasers is manufactured from premium-grade M2 steel. We also offer these chasers made from premium-grade M-42 "cobalt". Part numbers listed on the following pages signify M2 product.

#### SPECIFICS:

#### For proper order entry, you will need the following:

1. Number of sets required
2. Part Number
3. Material being threaded

#### If no part number is available, you must also supply:

4. Diameter and Pitch of thread to be cut
5. Thread Form (UN, ACME, METRIC, PIPE, etc.)
6. Cutting Face Angle and Type
7. Chamfer Angle
8. Blank Width & Chaser Series
9. Size and Style of Die Head



## INSERT CHASERS (100 SERIES) BRITISH STANDARD PIPE THREADS

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SIZE	BLANK WIDTH	STD	PRICE CODE	SEMI FINISHED	STEEL / 10 POS. HOOK			BRASS / 5 NEG. HOOK		
					22 CHAMFER	33 CHAMFER	45 CHAMFER	22 CHAMFER	33 CHAMFER	45 CHAMFER
<b>1/8-28 BSPT</b>	5/8" WIDE		<b>IJ</b>	<b>80753</b>	52257	52258	52259	52260	52261	52262
	3/4" WIDE		<b>IK</b>	80755	52263	52264	52265	52266	52267	52268
	7/8" WIDE		<b>IL</b>	80757	52269	52270	52271	52272	52273	52274
<b>1/8-28 BSPP</b>	5/8" WIDE	STD	<b>IJ</b>	<b>80759</b>	52275	52276	52277	52278	52279	52280
	3/4" WIDE		<b>IK</b>	80761	52281	52282	52283	52284	52285	52286
	7/8" WIDE		<b>IL</b>	80763	52287	52288	52289	52290	52291	52292
<b>1/4-19 BSPT</b>	5/8" WIDE		<b>IJ</b>	<b>80765</b>	52293	52294	52295	52296	52297	52298
	3/4" WIDE		<b>IK</b>	80767	52299	52300	52301	52302	52303	52304
	7/8" WIDE		<b>IL</b>	80769	52305	52306	52307	52308	52309	52310
<b>1/4-19 BSPP</b>	5/8" WIDE	STD	<b>IJ</b>	<b>80771</b>	52311	52312	52313	52314	52315	52316
	3/4" WIDE		<b>IK</b>	80773	52317	52318	52319	52320	52321	52322
	7/8" WIDE		<b>IL</b>	80775	52323	52324	52325	52326	52327	52328
<b>3/8-19 BSPT</b>	5/8" WIDE		<b>IJ</b>	<b>80777</b>	52329	52330	52331	52332	52333	52334
	3/4" WIDE		<b>IK</b>	80779	52335	52336	52337	52338	52339	52340
	7/8" WIDE		<b>IL</b>	80781	52341	52342	52343	52344	52345	52346
<b>3/8-19 BSPP</b>	5/8" WIDE	STD	<b>IJ</b>	<b>80783</b>	52347	52348	52349	52350	52351	52352
	3/4" WIDE		<b>IK</b>	80785	52353	52354	52355	52356	52357	52358
	7/8" WIDE		<b>IL</b>	80787	52359	52360	52361	52362	52363	52364
<b>1/2-14 BSPT</b>	5/8" WIDE		<b>IJ</b>	<b>80789</b>	52365	52366	52367	52368	52369	52370
	3/4" WIDE	STD	<b>IK</b>	80791	52371	52372	52373	52374	52375	52376
	7/8" WIDE		<b>IL</b>	80793	52377	52378	52379	52380	52381	52382
<b>1/2-14 BSPP</b>	5/8" WIDE		<b>IJ</b>	<b>80795</b>	52383	52384	52385	52386	52387	52388
	3/4" WIDE	STD	<b>IK</b>	80797	52389	52390	52391	52392	52393	52394
	7/8" WIDE		<b>IL</b>	80799	52395	52396	52397	52398	52399	52400
<b>3/4-14 BSPT</b>	5/8" WIDE		<b>IJ</b>	80801	52401	52402	52403	52404	52405	52406
	3/4" WIDE	STD	<b>IK</b>	80803	52407	52408	52409	52410	52411	52412
	7/8" WIDE		<b>IL</b>	80805	52413	52414	52415	52416	52417	52418
<b>3/4 14 BSPP</b>	5/8" WIDE		<b>IJ</b>	80807	52419	52420	52421	52422	52423	52424
	3/4" WIDE	STD	<b>IK</b>	80809	52425	52426	52427	52428	52429	52430
	7/8" WIDE		<b>IL</b>	80811	52431	52432	52433	52434	52435	52436

INSERTS

STD = Standard blank size

RED = Normally available for IMMEDIATE SHIPMENT