

INSERT DIE HEAD CAPACITY CHART

DIE HEAD	SERIES	# PER SET	UN	MM	PIPE SIZES	
			DIAMETER CAPACITY	DIAMETER CAPACITY		
DMC	0	00	4	.06-.438	M1.6-11	1/16, 1/8
	101	100	4	.06-.750	M1.6-19	1/16, 1/8, 1/4, 3/8
	1101	100	4	.06-1.00	M1.6-25	1/16, 1/8, 1/4, 3/8, 1/2
	102	100	4	.06-1.25	M1.6-31	1/16, 1/8, 1/4, 3/8, 1/2, 3/4
	103	100	4	.06-1.50	M1.6-38	1/16, 1/8, 1/4, 3/8, 1/2, 3/4, 1"
MMC	0	100	4	.06-.438	M1.6-11	1/16, 1/8
	101	100	4	.06-.750	M1.6-19	1/16, 1/8, 1/4, 3/8
	1101	100	4	.06-1.00	M1.6-25	1/16, 1/8, 1/4, 3/8, 1/2
	102	100	4	.06-1.125	M1.6-28.5	1/16, 1/8, 1/4, 3/8, 1/2, 3/4
	103	100	4	.06-1.531	M1.6-38	1/16, 1/8, 1/4, 3/8, 1/2, 3/4, 1"
	108	108	5	1.031-2.531	M26-64	3/4, 1", 1 1/4
MMVC	101	100	4	.06-.750	M1.6-19	1/16, 1/8, 1/4, 3/8
SAMN	0	00	4	.06-.375	M1.6-9.5	1/16
	0-1/2	100	4	.06-.500	M1.6-12	1/16, 1/8
	17/32-3/4	100	4	.501-.750	M12.01-19	1/4, 3/8
	25/32-1"	100	4	.751-1.000	M19.01-25	1/2
	1 1/32-1 1/4	100	4	1.001-1.250	M25.01-31	3/4
	1 9/32-1 1/2	100	4	1.2511-1.500	M31.01-38	1"
	1 17/32-1 3/4	100	4	1.501-1.750	M38.01-44	1 1/4
	1 25/32-2"	100	4	1.751-2.000	M44.01-50	1 1/2
SAMAN	0	00	4	.06-.375	M1.6-9.5	1/16
	0-1/2	100	4	.06-.500	M1.6-12	1/16, 1/8
	17/32-3/4	100	4	.501-.750	M12.01-19	1/4, 3/8
	25/32-1"	100	4	.751-1.000	M19.01-25	1/2
	1 1/32-1 1/4	100	4	1.001-1.250	M25.01-31	3/4
	1 9/32-1 1/2	100	4	1.251-1.500	M31.01-38	1"
	1 17/32-1 3/4	100	4	1.501-1.750	M38.01-44	1 1/4
	1 25/32-2"	100	4	1.751-2.000	M44.01-50	1 1/2
SMM	1101	100	4	.06-1.000	M1.6-25	1/16, 1/8, 1/4, 3/8, 1/2
	102	100	4	.06-1.25	M1.6-31	1/16, 1/8, 1/4, 3/8, 1/2, 3/4
	103	100	4	.06-1.312	M1.6-33	1/16, 1/8, 1/4, 3/8, 1/2, 3/4
	108	108	5	1.031-2.50	M25-33	3/4, 1", 1 1/4, 1 1/2
TM	101	100	4			1/16, 1/8, 1/4, 3/8
	102	100	4			1/8, 1/4, 3/8, 1/2
	103	100	4			1/8, 1/4, 3/8, 1/2, 3/4, 1"
	1083	108	5			3/4, 1", 1 1/4

THESE DIE HEADS ARE MANUFACTURED BY OTHER SOURCES, AND THE LISTED CAPACITIES ARE RECOMMENDATIONS ONLY. DIFFERENT SIZE CARRIER BLOCKS MAY BE NEEDED TO CUT DIFFERENT DIAMETER RANGES. CHASERS CAN BE MANUFACTURED OUTSIDE THESE RANGES, BUT THE PERFORMANCE OF OUT-OF-CAPACITY CHASERS CANNOT BE GUARANTEED.